**Guide Specification:**

**Panel 15®**

**Citadel Architectural Products**

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SECTION 07 42 13 - METAL WALL PANELS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Wall panel assembly consisting of:

a. Exterior Cladding Panel

b. Installation System

c. Accessories

2. The extent of the wall panel assembly as indicated in these specifications

and in the drawings.

B. Related Sections:

1. Section 05 10 00 - Structural Metal Framing

2. Section 06 10 00 - Rough Carpentry

3. Section 07 20 00 - Thermal Protection

4. Section 07 60 00 - Flashing And Sheet Metal

5. Section 07 90 00 - Joint Protection

6. Section 08 80 00 - Glazing

7. Section 08 40 00 - Entrances, Storefronts, And Curtain Walls

8. Section 08 50 00 - Windows

1.2 REFERENCES

A. American Society For Testing And Materials (ASTM)

1. ASTM B117 Standard Practice For Operating Salt Spray (Fog) Apparatus

2. ASTM B211 Standard Specification For Aluminum And Aluminum-Alloy Rolled

Or Cold Finished Bar, Rod, And Wire

3. ASTM D523 Standard Test Method For Specular Gloss

4. ASTM D714 Standard Test Method For Evaluating Degree Of Blistering Of Paints

5. ASTM D2244 Standard Practice For Calculation Of Color Tolerances And

Color Differences From Instrumentally Measured Color Coordinates

6. ASTM D2794 Standard Test Method For Resistance Of Organic Coatings To The

Effects Of Rapid Deformation (Impact)

7. ASTM D3363 Standard Test Method For Film Hardness By Pencil Test

8. ASTM D4145 Standard Test Method For Coating Flexibility Of Prepainted Sheet

9. ASTM D4214 Standard Test Methods For Evaluating The Degree Of Chalking

Of Exterior Paint Films

10. ASTM E84 Standard Test Method For Surface Burning Characteristics

Of Building Materials

1.3 DEFINITIONS

A. Leadership In Energy And Environmental Design (LEED):

A set of guidelines set forth by the United States Green Building Council (USGBC)

to promote the building of environmentally responsible and sustainable structures.

B. ISO 9001:2008

A set of guidelines set forth by the International Organization For Standardization (ISO)

to provide guidance and tools for companies and organizations who want to ensure that

their products and services consistently meet customer’s requirements, and that quality is

consistently improved.

1.4 SYSTEM DESCRIPTION

A. Design Requirements:

1. Barrier System:

Wall panel assembly shall be designed in accordance with manufacturer's guidelines

to be sealed at all panel joints, intersections, dissimilar material abutments, and

cutouts, thus providing a weathertight barrier system.

2. Expansion And Contraction:

Wall panel assembly shall be designed with provisions for thermal expansion and

contraction of the component parts to prevent buckling, failure of joint seals,

undue stress on fasteners or other detrimental effects due to accumulation

of dead loads and various live loads.

3. Windload:

Wall panel assembly shall be designed to withstand a positive and negative windload pressure acting inward and outward normal to the plane of the wall to

meet the requirements of the latest adopted Local Building Code.

B. General Performance:

Wall panel assembly shall comply with performance requirements,

as determined by the following testing performed by a qualified agency.

1.5 SUBMITTALS

A. Product Data:

1. Submit manufacturer's datasheet for specified product.

2. Submit manufacturer's installation guidelines for specified product.

3. Submit manufacturer's literature indicating pre-consumer and

post-consumer percentages of recycled content in the context of

LEED MR Credit 4.1 and/or MR Credit 4.2.

4. Submit manufacturer's literature indicating compliance with the

American Recovery & Reinvestment Act (ARRA), Section 1605.

B. Shop Drawings:

Submit shop drawings indicating project layout and elevations, fastening and anchoring

methods, dimensions of individual components and profiles, detail and location of joints,

sealants and gaskets, flashing and accessories.

C. Samples:

1. Submit two (2) samples 3" x 5" of each product specified.

2. Submit two (2) samples 3" x 5" of each finish specified.

D. Test Reports:

Submit test reports indicating compliance of products with specified performance

requirements from an independent testing agency.

E. Warranty:

Submit manufacturer's warranty meeting the requirements of this section.

1.6 QUALITY ASSURANCE

A. Qualifications:

1. Manufacturer:

Manufacturer shall have a minimum of ten (10) years experience

in the manufacture of this product, shall be an ISO 9001:2008 Registered

Company, and shall be located within the United States of America.

2. Installer:

Installer shall be experienced in performing work of this section and in

work of similar scope required by this project.

B. Pre-Installation Meeting:

Conduct pre-installation meeting to verify project requirements, substrate conditions,

manufacturer's installation instructions, and manufacturer's warranty requirements.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Acceptance At Site:

Materials to be packaged to protect against transportation damage. Examine materials

upon receipt to insure that no damage has occured during shipment.

B. Storage And Protection:

1. Storage:

Materials should be stored horizontally on pallets or platforms, covered with

a suitable ventiliated and weathertight covering. Do not store materials where accumulation of moisture may occur or in contact with materials that might

cause staining, denting, or other damage.

2. Material Handling:

Use care in unloading, storing, and erecting the materials to prevent bending,

warping, and twisting. Protect finish and edges from damage. The protective

film on the panel surface is to remain in place until installation and shall be

removed immediately upon completion.

1.8 PROJECT CONDITIONS

A. Field Measurements:

Verify location and dimension of all elements related to the installation of the

wall panel assembly. Indicate those measurements on the shop drawings.

B. Limitations:

Proceed with installation of the wall panel assembly only when existing site conditions

comply with manufacturer's recommendations.

1.9 WARRANTY

A. Exterior Cladding Panel:

1. Panel:

The integrity of the panel bond will remain intact for a minimum of five (5)

years from the Date Of Substantial Completion.

2. Finish:

a. Polyester:

1) The finish will not have a Fade Differential of greater than 8E units.

Testing shall be in accordance with ASTM D2244.

2) The finish will not have a Chalk Rating of less than 6.

Testing shall be in accordance with ASTM D4214.

3) Warranty period shall be five (5) years from the Date Of

Substantial Completion.

B. Installation System:

1. Fabricator and/or installer standard form in which they agree to repair or replace

components of exterior cladding wall panel assemblies that fail in materials or

workmanship within specified warranty period.

2. Weathertight warranties or other such guarantees regarding installation shall be the

responsibility of the installing contractor.

C. Accessories:

Warranties or other such guarantees regarding accessories used during installation shall

be the responsibility of the installing contractor.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Acceptable Manufacturer:

Citadel Architectural Products; 6198 W Airport Blvd; Greenfield, IN 46140

ph: (800) 446-8828; fax: (800) 247-2635; www.citadelap.com; info@citadelap.com

B. Subtitutions:

1. Not permitted without approval of the architect 10 days prior to bid.

2. Items being submitted for consideration must be of the same function

and meet the performance requirements set forth in this section.

C. Requests for substitutions will be considered in accordance with provisions of

Section 01 60 00 - Product Requirements.

1. Product Data:

Submit product data including testing performed by a qualified agency

indicating compliance with performance requirements specified in this section.

2. Samples:

Submit two (2) samples 3" x 5" of each proposed product substitution.

2.2 WALL PANEL ASSEMBLY

A. Exterior Cladding Panel:

1. Panel:

Panel 15® as manufactured by Citadel Architectural Products

a. Composition:

Face: .010" prefinished textured aluminum

Core: 5/16" douglas fir plywood

Back: .008" fiberglass reinforced foil scrim

b. Thickness: 5/16" (nominal)

c. Weight: 1.01 lbs/ft²

d. Tolerance:

Thickness: ±1/32"

Length / Width: +0, -1/8"

Squareness: 1/64" per lineal ft

e. Performance:

1) Surface Burning Characteristics:

Panel shall have a Class A rating with a Flame Spread Index

less than 25, and a Smoke Developed Index less than 450.

Testing shall be in accordance with ASTM E84.

2. Finish:

a. Polyester:

1) Type:

High performance, baked-on polyester coating.

2) Color:

a) As selected by Architect from manufacturer's color guide.

b) Custom color to match Architect's standard.

3) Composition:

a) Two-Coat Colors:

0.2-mil primer coat, 0.8-mil color coat

4) Performance:

a) Gloss:

Finish shall have a gloss value of 5-80 at 60°.

Testing shall be in accordance with ASTM D523.

b) Pencil Hardness:

Finish shall have a value of F-2H.

Testing shall be in accordance with ASTM D3363.

c) Flexibility:

Finish shall have a value of 0-1 T-bend, no pick off.

Testing shall be in accordance with ASTM D4145.

d) Reverse Impact:

Finish shall have a value of no pick off at 1500 x metal thickness.

Testing shall be in accordance with ASTM D2794.

e) Salt Spray Resistance:

Finish shall have a value of No Face Blistering; None up

to few #6 edge and scribe blisters when tested at 1000 hrs

using 5% salt fog @ 95° F.

Testing shall be in accordance with ASTM B117.

f) Humidity Resistance:

Finish shall have a value of Passes 1000 hrs, None up to

few #8 blistering using 100% relative humidity @ 95° F.

Testing shall be in accordance with ASTM D714, ASTM D2247.

g) Exterior Exposure:

Finish shall have a value of Max 8 fade and Max 6 chalk at

5 yrs @ 90°, south Florida.

Testing shall be in accordance with ASTM D2244, ASTM D4214.

B. Installation System:

1. One Piece Molding System:

a. Description:

Field-assembled installation system consisting of exterior cladding panels,

trim moldings, silicone sealant, and accessories to provide

a barrier system.

b. Trim Moldings:

1) PA-8X Outside Corner

2) PA-9X Inside Corner

3) PA-12X Horizontal / Vertical

4) PA-15BX Perimeter J

2. Two Piece Molding System:

a. Description:

Field-assembled installation system consisting of exterior cladding panels,

trim moldings, silicone sealant, and accessories to provide

a barrier system.

b. Trim Moldings:

1) ST-601MX Horizontal / Vertical

R20-401 Receiver

2) ST-603MX Perimeter J

R20-403 Receiver

3) ST-605MX Inside Corner

R20-404 Receiver

4) ST-607MX Outside Corner

R20-405 Receiver

5) SR-701MX Horizontal / Vertical (Reveal)

R20-406 Receiver

6) SR-703MX Perimeter J (Reveal)

R20-407 Receiver

C. Accessories:

1. Extrusions:

a. Shall conform with ASTM B211 and the manufacturer's recommendations.

b. Shall be applied in accordance with the panel manufacturer's installation

guidelines.

2. Sealants:

a. Selected from the panel manufacturer's approved list of sealants.

b. Shall be applied in accordance with both the panel manufacturer's installation

guidelines and the sealant manufacturer's recommendations.

3. Fasteners:

a. Selected by contractor to suit project requirements.

b. Shall be applied using the recommended fastener schedule in accordance

with panel manufacturer's installation guidelines.

c. Shall be coated to prevent corrosion and/or reaction with other materials.

d. Shall be concealed except where unavoidable. Exposed fasteners shall

be finished to match adjoining metal.

4. Flashing:

a. Selected by contractor to suit project requirements.

b. Shall be installed in such a manner to maintain the integrity of the wall system

against moisture intrusion.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrate to receive the work of this section to verify that the conditions are

acceptable for installation.

1. Substrate to receive panels shall be even, smooth, sound, clean, dry, and free from

defects detrimental to work. Notify contractor in writing of conditions detrimental to

proper and timely completion of the work.

2. Substrate to receive panels shall be in vertical and horizontal alignment with no

more deviation than 1/4" in 20'.

B. Proceed with installation only after all unsatisfactory conditions have been corrected in

a manner acceptable to installer. Starting work within a particular area will be construed

as installer's acceptance of surface conditions.

3.2 PREPARATION

A. Verify dimensions as required.

B. Protect adjacent work areas and finished surfaces to prevent damage that otherwise

might occur during the work of this section.

3.3 INSTALLATION

A. Wall panel assembly shall be installed in accordance with the manufacturer's written

installation guidelines and the approved set of shop drawings.

B. Erect wall panel assembly level and true to the intended plane.

C. Maximum deviation from vertical and horizontal alignment of erected wall panel assembly

shall be no more than 1/4" in 20'-0".

D. Maximum deviation in panel flatness shall be 0.6% of the assembled units.

E. Seal all joints as required using methods and materials as recommended by the panel

manufacturer.

3.4 CLEANING

A. Remove panel masking immediately after installation. Delay will result in difficulty

with removal and possibly residue on the panel surface.

B. Remove temporary coverings and protection to adjacent work areas.

C. Remove and legally dispose of construction debris from project site.

END OF SECTION