

Stock Colors

- .010" textured, .024" smooth alum
- 2 week standard lead time
- no min qty, no set-up charges

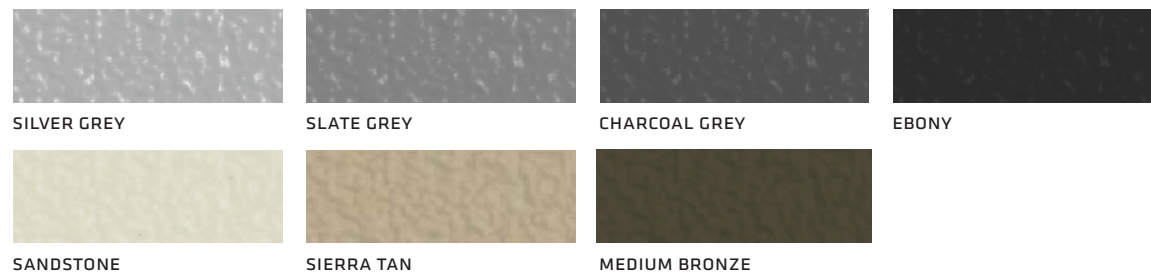


Durable yet budget-friendly. These finishes offer excellent durability while providing a more economical alternative. Available in a wide range of colors, the textured finishes help conceal any dings or dents and the smooth finishes provide an alternate option for glazing infill.

SERIES A: Standard Textured Polyester



SERIES B: Standard-Plus Textured Acrylic Urethane



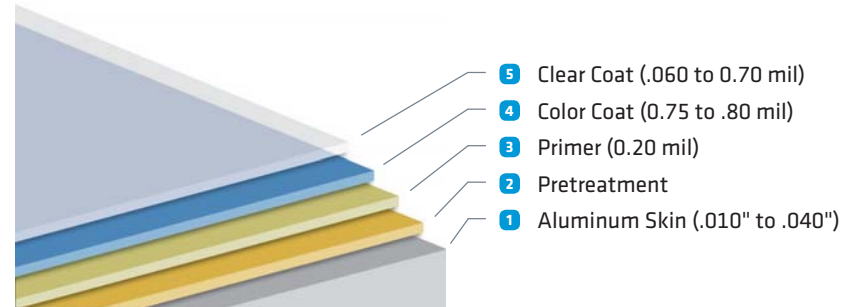
SERIES C: Premium Textured Acrylic Urethane



SERIES D: Standard Polyester



Classic White and Classic Bronze have been specially formulated to match common window and storefront extrusions making them ideal for glazing applications. Metallic Silver also serves as a viable alternative to Clear Anodized.



CATEGORY	FEATURES AND BENEFITS	AVAILABILITY AND DESCRIPTION
ONE-COAT & TWO-COAT TEXTURED/SMOOTH POLYESTER		
SERIES A, D	<ul style="list-style-type: none"> 4 - COLOR COAT 3 - PRIMER¹ 2 - PRETREATMENT 1 - ALUMINUM SKIN <ul style="list-style-type: none"> • economical choice for coatings • durable, hard surface • available in a wide range of colors 	<ul style="list-style-type: none"> • • • • • • • Thermosetting paint system applied with similar techniques to PVDF (based on volume).
TWO-COAT TEXTURED ACRYLIC URETHANE		
SERIES B, C	<ul style="list-style-type: none"> 4 - COLOR COAT 3 - PRIMER 2 - PRETREATMENT 1 - ALUMINUM SKIN <ul style="list-style-type: none"> • alternative for custom/premium colors • similar in performance to polyester • good gloss retention and weatherability 	<ul style="list-style-type: none"> • • • • • • • Two-component cross-linked system applied with electrostatic or conventional spray equipment.
TWO-COAT SMOOTH PVDF (POLYVINYLIDENE FLUORIDE)		
SERIES E, F, G	<ul style="list-style-type: none"> 4 - COLOR COAT 3 - PRIMER 2 - PRETREATMENT 1 - ALUMINUM SKIN <ul style="list-style-type: none"> • industry benchmark for quality • unsurpassed color retention, chemical resistance and film erosion resistance 	<ul style="list-style-type: none"> • • • • • • • Heat-set coating using 70% Kynar 500 [®] or Hylar 5000 [®] resins.
TWO-COAT SMOOTH PVDF - MICAS		
SERIES H	<ul style="list-style-type: none"> 4 - COLOR COAT 3 - PRIMER 2 - PRETREATMENT 1 - ALUMINUM SKIN <ul style="list-style-type: none"> • metallic look without actual metal flake • performance same as standard two coat smooth PVDF finishes 	<ul style="list-style-type: none"> • • • • • • • Heat-set coating using mica flakes to create a metallic effect within the paint.
THREE-COAT SMOOTH PVDF - METALLICS		
SERIES H	<ul style="list-style-type: none"> 5 - CLEAR COAT 4 - COLOR COAT 3 - PRIMER 2 - PRETREATMENT 1 - ALUMINUM SKIN <ul style="list-style-type: none"> • similar in performance to two coat PVDF finishes with actual metal flake and an additional clear coat for extra protection 	<ul style="list-style-type: none"> • • • • • • • Heat-set coating with actual metal flakes embedded into the paint.
INTEGRAL ANODIZED		
SERIES I, J	<ul style="list-style-type: none"> • NICKEL/HYDRATE SEAL • COLORANT² • ALUMINUM OXIDE • BARRIER • ALUMINUM <ul style="list-style-type: none"> • not an anodic look or painted finish, but a true integral anodized aluminum to match storefront and window extrusions 	<ul style="list-style-type: none"> • • • • • • • Transparent or colored oxidized finish integral to the base aluminum induced with electricity and chemicals.

¹ Primer only present on Polar White and Battleship Grey.
² Clear Satin Anodized does not use a colorant.

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INCLUDING:
 ■ EXTERIOR CLADDING SYSTEMS
 ■ GLAZING INFILL PANELS

COLOR SELECTION GUIDE



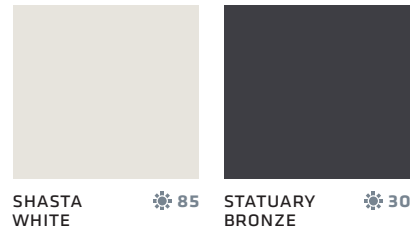
Stock PVDF Colors

- .024" aluminum
- 2 week standard lead time
- no min qty, no set-up charges



Guaranteed performance just got better. As an industry benchmark, Kynar 500® coatings have long been known for quality and durability. Now, these coatings have become even better with the introduction of 'cool' technology providing enhanced performance for longer... guaranteed.

SERIES E: Standard Kynar 500®

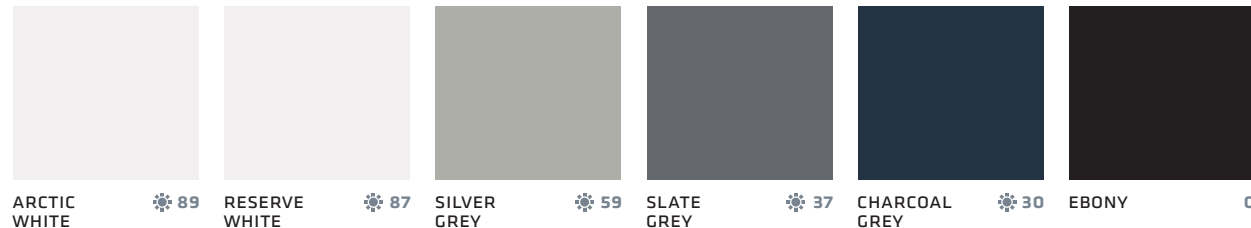


SHASTA WHITE 85 STATUARY BRONZE 30

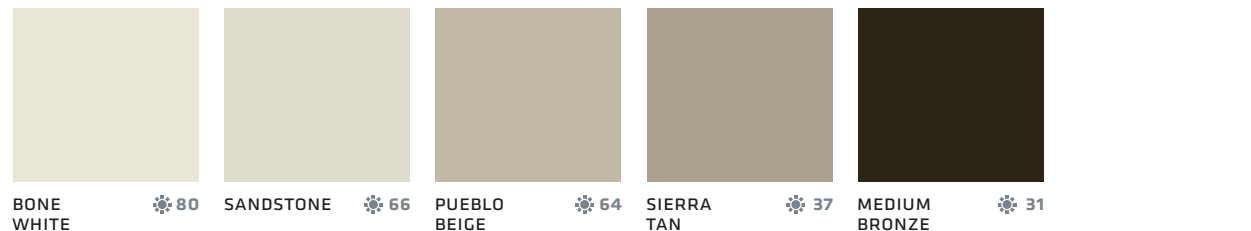


- + GREATER SOLAR REFLECTIVITY
- + INCREASED ENERGY EFFICIENCY
- + EXCEPTIONAL COLOR STABILITY
- + SUPERIOR CHALK AND FADE RESISTANCE

SERIES F: Standard-Plus Kynar 500®

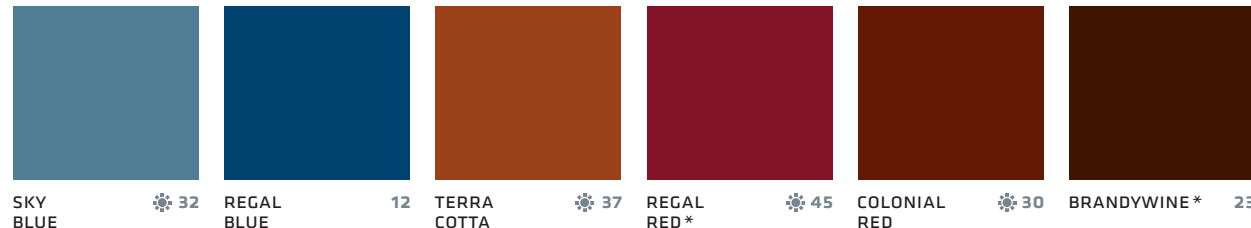


ARCTIC WHITE 89 RESERVE WHITE 87 SILVER GREY 59 SLATE GREY 37 CHARCOAL GREY 30 EBONY 0



BONE WHITE 80 SANDSTONE 66 PUEBLO BEIGE 64 SIERRA TAN 37 MEDIUM BRONZE 31

SERIES G: Premium Kynar 500®



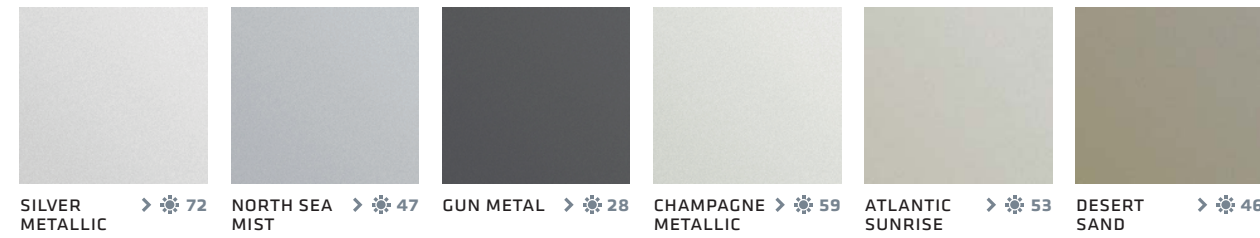
SKY BLUE 32 REGAL BLUE 12 TERRA COTTA 37 REGAL RED* 45 COLONIAL RED 30 BRANDYWINE* 23



PATINA GREEN 42 HEMLOCK GREEN 29 DARK IVY* 21 SHERWOOD GREEN 26 HARTFORD GREEN 4 MANSARD BROWN 27

* - Indicates ULTRA-COOL® color. 27 - Indicates the Solar Reflectivity Index (SRI). Higher number means greater reflectivity and less heat gain.
* - Regal Red, Brandywine, and Dark Ivy are available in .032" thickness and 48" width only.

SERIES H: Standard Kynar 500® Mica/Metallic



SILVER METALLIC 72 NORTH SEA MIST 47 GUN METAL 28 CHAMPAGNE METALLIC 59 ATLANTIC SUNRISE 53 DESERT SAND 46



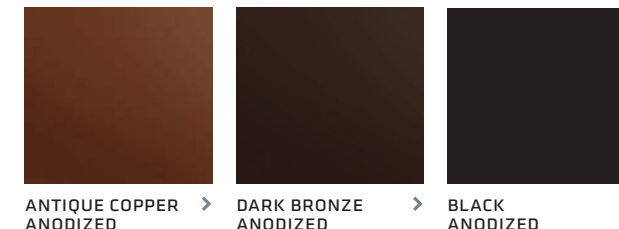
True integral anodizing. Designed to provide a complementary option for storefronts and glazing infill solutions, these finishes are not just a painted anodic look, but actual anodized aluminum. From clear to color tinted, these finishes allow the allure of metal to shine through.

SERIES I: Standard Anodized



CLEAR SATIN ANODIZED CHAMPAGNE ANODIZED

SERIES J: Premium Anodized

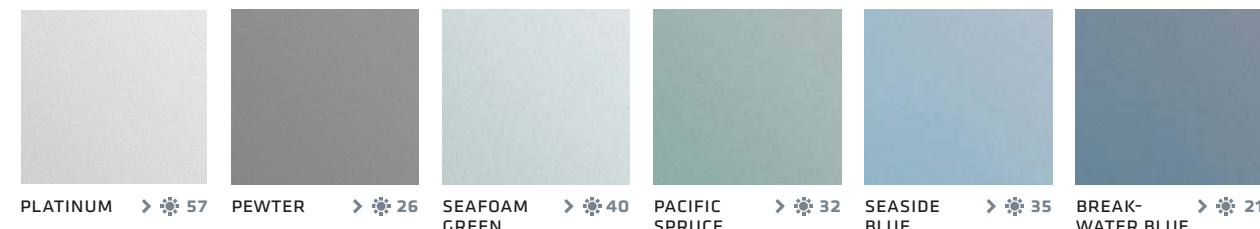


ANTIQUE COPPER ANODIZED DARK BRONZE ANODIZED BLACK ANODIZED

Non-Stock PVDF

- .024" or .040" depending on qty
- 4 to 6 weeks for qty < than 7,500 sq ft
- no min qty, no set-up charges
- 8 to 10 weeks for qty > than 7,500 sq ft

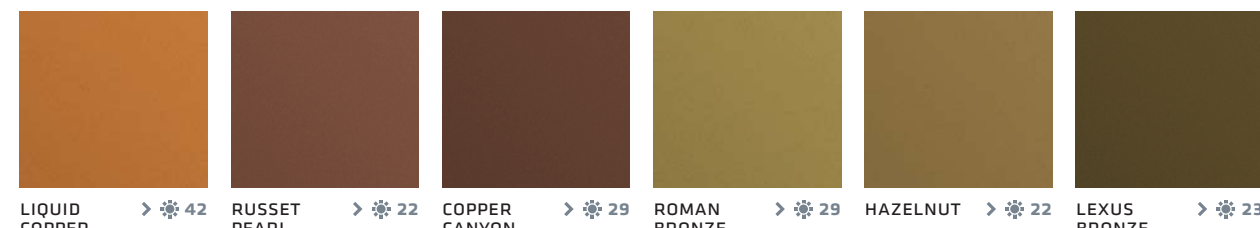
Kynar 500® Mica/Metallic



PLATINUM 57 PEWTER 26 SEAFOAM GREEN 40 PACIFIC SPRUCE 32 SEASIDE BLUE 35 BREAK-WATER BLUE 21



MANHATTAN 64 NATURAL SUEDE 55 CHAMPAGNE BRONZE 39 DRIFTWOOD 19 BISTRO BRONZE 26 DARK BRIAR 23



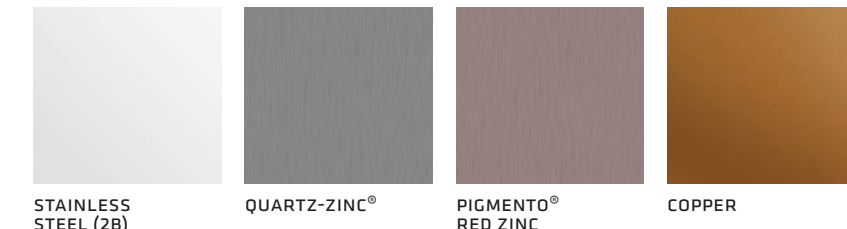
LIQUID COPPER 42 RUSSET PEARL 22 COPPER CANYON 29 ROMAN BRONZE 29 HAZELNUT 22 LEXUS BRONZE 23

> - Indicates a directional, lot-specific material. When specifying material for a project, panels with these finishes must be installed in all the same direction (180° not acceptable) and should be ordered at the same time to ensure a proper color match.

Non-Stock Finishes

- material thickness varies
- lead time, min qty and set-up varies

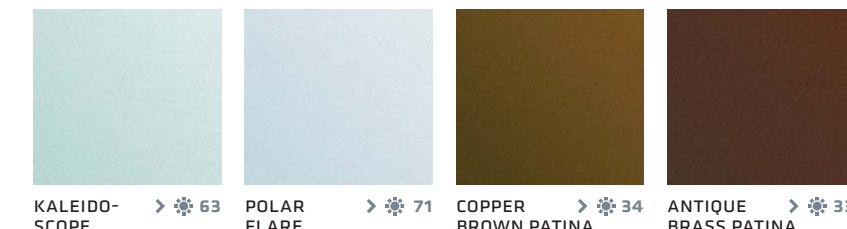
'NATURAL' METALS



STAINLESS STEEL (2B) QUARTZ-ZINC® PIGMENTO® RED ZINC COPPER

- Material will inherently change in appearance and develop a patina over time.
- Moldings are **NOT** available in these finishes.

VARI-COOL® PEARLESCENT COLORS



KALEIDO-SCOPE 63 POLAR FLARE 71 COPPER BROWN PATINA 34 ANTIQUE BRASS PATINA 33

- Hue of the color shifts as the viewing angle changes.
- Many more colors available.
- Moldings are **NOT** available in these finishes.

WOOD GRAIN FINISHES



KNOTTY PINE ANTIQUE OAK NARROW CHERRY TEAK

- Many other wood grain patterns and colors are available.
- Moldings (batten profiles only) are available to match in the same patterns.

SPECIALTY ALUMINUM FINISHES



RUSTED STEEL MATTE BRUSHED ALUMINUM

CUSTOM COLORS

Need a custom color to match your standard? We can supply panels in virtually any color in both PVDF and FEVE systems.

- 1) Submit your standard
- 2) Approve the resulting color match
- 3) Panels will be ready to ship in...
 - 4 to 6 weeks for qty less than 7,500 sq ft
 - 8 to 10 weeks for qty greater than 7,500 sq ft

Please note that colors shown are paper representations of the actual painted finish and should not be used for matching purposes. For an actual metal chip, please contact our inside sales staff.